

## AMENDMENTS

### In the Specification:

Amend the paragraph at page 3, lines 3-8, to read as follows:

Another embodiment of this invention is a method of manufacturing a laminate film, comprising extruding a polymer core layer; extruding a resin layer disposed on a surface of said polymer layer; and depositing a metal layer on a surface of said resin layer; the laminate film having metal adhesion of 2 or more; and the laminate film having  $O_2TR$  of  $100 \text{ cc/m}^2/\text{day}$  or less at  $38^\circ\text{C}$  and 0% relative humidity as measured on a  $15 \text{ }\mu\text{m}$  laminate film elongated 9% in the machine direction.